Residential Product Line
Welcome to Haas Door, a family owned and operated company. We value our customers and manufacture our garage doors with the highest quality workmanship and raw materials.

Our method is simple. We hire quality people driven to produce quality products. We call ourselves “The Haas Door Family” and that’s the way we operate.

As you read forward, allow us to open a door to endless possibilities for you!

haasdoor.com
Contents

5000 Series  p 2-3
Insulated Aluminum / 2" thick / R-17.66
Insulated Aluminum / 1¾” thick / R-16.18

American Tradition Series™  p 4-9
Carriage House Models
Insulated Steel / 2" thick / R-13.45

Residential Aluminum 360 Series  p 10-11
Full View Aluminum / 2" thick

2000 Series  p 12-13
Insulated Steel / 2" thick / R-17.66

700 Series  p 14-15
Insulated Steel / 1¾” thick / R-16.18

600 Series  p 16-17
Insulated Steel / 1½” thick / R-13.45

2400 Series  p 18-19
24 Gauge Steel / 2” thick / R-7.45 Available

2500 Series  p 20-21
25 Gauge Steel / 2” thick / R-7.45 Available

Wood Collection  p 22-23
Mahogany, Ash, Am. Walnut & English Oak

Panel Options & Color Options  p 24
Residential Warranty and Product Gauge Information  p 25
Wind Load & Accessories  p 25
SelectView Options  p 26
Glass Options  p 27
Window Options  p 28-31
Quality & Environmental Commitment  p 32-33

Create your garage door and view it on your home at haascreate.com
5210/5710 in Trinar® polar white

Model 5210 (2" thick R-17.66)
Model 5710 (1¾" thick R-16.18)
Carriage Windows p29
Ranch Windows p30
TL Windows p30
Standard Windows p31

V-Groove Stucco
Model 5212 (2" thick R-17.66)
Model 5712 (1¾" thick R-16.18)
TL Windows p30

Raised Ranch Stucco Panel
Model 5270 (2" thick R-17.66)
Model 5770 (1¾" thick R-16.18)
Decorative Windows p30
Ranch Windows p31

Raised Standard Stucco Panel
Model 5280 (2" thick R-17.66)
Model 5780 (1¾" thick R-16.18)
Decorative Windows p30
Standard Windows p31

5280/5780 in Trinar® almond with cathedral windows
A Superior Alternative

Mother Nature throws some pretty nasty weather at your home. That’s why Haas Door created the 5000 Series: the strength of an insulated garage door combined with long-lasting and corrosion-resistant aluminum. Filled with dense CFC/HCFC-free polyurethane foam insulation, 5200 models are 2 inches thick with a calculated R-value of 17.66, while 5700 models are 1¾ inches thick and have a calculated R-value of 16.18.

5000 Series doors feature a tough, durable and weather-resistant Trinar® paint finish, that carries a 35 year finish warranty. Exposed for decades at weathering facilities in South Florida and other locations around the world, testing has proven Trinar® paints are more than capable of withstanding the degrading effects of weather extremes from the equator to the arctic. Backed by a limited lifetime warranty, the 5000 series is built to last while providing distinction and style.
920 in English oak with 3-pane windows

942 in hunter green
There are some things that never go out of style. They are timeless; they are classic. That is what Haas Door had in mind when we designed our American Tradition Series™ garage doors. Imagine the beauty of the 1800’s carriage house—the tall rooflines, the warm gaslights, and the elegant handcrafted wooden doors detailed with wrought iron hardware.

At Haas Door, we have taken all the elegance of the original wooden carriage house door and updated it into a beautifully wood grain embossed door. Our handcrafted process uses modern technology and 21st century materials. Backed by a Lifetime Limited Warranty, American Tradition Series™ doors are the ideal choice to add the style and appeal of a genuine carriage house door that provides a stronger barrier to the elements than wood.
921 in gray with white overlays, 3-pane windows, handles and hinges

930 in polar white with double arch 8-pane windows

931 in almond with single arch 6-pane windows

952 in polar white with solid arch

931 in almond with single arch 6-pane windows
Enjoy the handcrafted quality and rich traditional carriage house style without the maintenance of wood. The American Tradition Series™ doors contain CFC/HCFC-free polyurethane insulation with a calculated R-value of 13.45. They are available in thirteen solid and four wood grain base colors. Overlay boards are glued and pinned to the door and are available in the thirteen base colors, with an option to mix and match. (example: almond boards on a sandstone door) Four wood grain overlays are also available.

### Solid Base Colors
- Carbon Black
- Gray
- Sahara Tan
- Sandstone
- Charcoal

### Solid Overlay Colors
- Carbon Black
- Gray
- Sahara Tan
- Sandstone
- White
- Trinar® Brown
- Trinar® Beige
- Charcoal

### Wood Grain Base Colors
- Mahogany
- American Walnut
- English Oak

### Wood Grain Overlay Colors
- Mahogany
- Ash
- American Walnut
- English Oak

Color Note: Wood grain overlays are handcrafted and can vary slightly in color like real wood.
### Top Section Window Designs

- Glazed Arch 3-Pane
- Glazed Arch 4-Pane
- Glazed Arch 6-Pane
- Glazed Arch 8-Pane
- Glazed Arch
- Solid Arch
- Glazed 3-Pane
- Glazed 4-Pane
- Glazed 6-Pane
- Glazed 8-Pane
- Glazed
- Solid

### Glass Options

#### Insulated - 1/2" tempered (optional)
- Clear/Clear
- Aqua/Clear
- Rain/Clear
- Light Gray/Clear
- Dark Gray/Clear
- Bronze/Clear
- Clear/Frosted
- Aqua/Frosted
- Rain/Frosted
- Light Gray/Frosted
- Dark Gray/Frosted
- Bronze/Frosted
- Clear/Low-E
- Clear/Solar Ban
- Dark Gray/Dark Gray

#### Non-Insulated - 1/8" tempered (standard)
- Clear
- Aqua
- Rain
- Light Gray
- Dark Gray
- Bronze
- Frosted
- Clear Lexan
- Obscure
Single Door Designs

920 Plain (930 Arch)  940 Plain (950 Arch)  922 in sandstone with 6-pane windows

921 Plain (931 Arch)  941 Plain (951 Arch)

922 Plain (932 Arch)  942 Plain (952 Arch)

Double Door Designs

920 Plain (930 Arch)  922 Plain (932 Arch)  941 Plain (951 Arch)

921 Plain (931 Arch)  940 Plain (950 Arch)  942 Plain (952 Arch)

Decorative Hardware

Hinges (optional)

Handles (standard)

920 in polar white with 8-pane windows and handles

940 in carbon black with 8-pane windows
RA 360 in charcoal rails with 1/4" laminated frosted glass

RA 360 in colony maple rails with 1/4" laminated frosted glass

RA 360 in national walnut rails with matching solid panels and 1/4" laminated frosted glass

RA 360 in clear anodized rails with 1/4" laminated frosted glass

RA 360 in charcoal rails with 1/4" laminated frosted glass

RA 360 in national walnut rails with matching solid panels and 1/4"
Contemporary Style.

Take your home to a new level of sophistication with a 360 Series residential aluminum garage door from Haas Door. Each door is hand crafted and will add a modern contemporary look to any home. These doors feature a clean, sophisticated straight line look that is not only architecturally pleasing but will further enhance the elegance of your home.

Manufactured with rust and corrosion free commercial grade aluminum, each 360 Series door is built with tongue and groove section joints that will remain strong and durable for the life of the door.

The 360 series is available in ten painted finishes, along with three anodized colors, and 14 powder coated wood grain options. Custom-matched color and custom powder coating is also available. Glass options include 1/8 inch tempered, 1/4 inch laminate or 1/2 inch insulated tempered glass available in a variety of styles. Matching solid panels are also an option.

Add a new level of elegance to your home by installing a Haas 360 Series garage door today. Watch as your neighbors take notice of the clean, sophisticated and contemporary look. For more information, please visit our website: www.haasdoor.com
Flush
Model 2010
All colors except
Bi-Directional wood grains
Decorative Windows p28
Carriage Windows p29
Ranch Windows p30
TL Windows p30
Standard Windows p31

V-Groove
Model 2012
All colors except
Bi-Directional wood grains
TL Windows p30
Standard Windows p31

Ribbed Short Panel
Model 2060
All colors
Decorative Windows p28
Carriage Windows p29
Model 2072
All colors
Decorative Windows p28
Ranch Windows p30
Model 2082
All colors
Decorative Windows p28
Standard Windows p31

Recessed Short Panel
Model 2061
All colors
Decorative Windows p28
Carriage Windows p29
Model 2071
All colors
Decorative Windows p28
Ranch Windows p30
Model 2081
All colors
Decorative Windows p28
Standard Windows p31

Ribbed Long Panel
Model 2064
All colors
Decorative Windows p28
Carriage Windows p29
Model 2074
All colors
Decorative Windows p28
Ranch Windows p30
Model 2084
All colors
Decorative Windows p28
Standard Windows p31

Recessed Long Panel
Model 2063
All colors
Decorative Windows p28
Carriage Windows p29
Model 2073
All colors
Decorative Windows p28
Ranch Windows p30
(Model 2063 and 2073 are not available in 24” sections)

2073 in sahara tan
with colonial windows

2060 in ash
uni-directional with
3-pane windows, hinges
and handles

2080 in carbon black with colonial windows

2010 in bronze
2000 Series doors include Air Infiltration Seals, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

A Full Thermal Break is used in the tongue-and-groove construction. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.
Flush Model 710
All colors except
Bi-Directional wood grains
Decorative Windows p28
Carriage Windows p29
Ranch Windows p30
Standard Windows p31

V-Groove Model 712
All colors except
Bi-Directional wood grains
TL Windows p30

Ribbed Short Panel Model 760
All colors
Decorative Windows p28
Carriage Windows p29

Model 772
All colors
Decorative Windows p28
Ranch Windows p30

Model 771
All colors
Decorative Windows p28

Ribbed Long Panel Model 764
All colors
Decorative Windows p28
Carriage Windows p29

Model 773
All colors
Decorative Windows p28

Recessed Long Panel Model 763
All colors
Decorative Windows p28
Carriage Windows p29

Model 774
All colors
Decorative Windows p28
Ranch Windows p30

(Model 763 and 774 are not available in 24” sections)

760 in mahogany uni-directional with 6-pane windows, hinges and handles

760 in american walnut bi-directional, hinges and handles

761 in polar white with 3-pane windows, hinges and handles
Instant Curb Appeal.

The 700 Series Residential Garage Doors from Haas Door are made with heavy gauge galvanized steel and embossed with a deep wood grain. Combined with 1¾“ thick, CFC/HFCF-free polyurethane, the 700 series is engineered for maximum energy efficiency and years of maintenance free use. A full range of color and window options, plus Limited Lifetime Warranty make the 700 series the ideal choice to add beauty and value to your home. For more information, please visit our website at www.haasdoor.com.
Flush  
Model 610  
All colors except Bi-Directional wood grains  
Decorative Windows p28  
Carriage Windows p29  
Ranch Windows p30  
Standard Windows p31  

V-Groove  
Model 612  
All colors except Bi-Directional wood grains  
TL Windows p30

Ribbed Short Panel  
Model 660  
All colors  
Decorative Windows p28  
Carriage Windows p29  
Ranch Windows p30  
Model 672  
All colors  
Decorative Windows p28  
Ranch Windows p30

Recessed Short Panel  
Model 661  
All colors  
Decorative Windows p28  
Carriage Windows p29  
Model 671  
All colors  
Decorative Windows p28  
Ranch Windows p30

Ribbed Long Panel  
Model 664  
All colors  
Decorative Windows p28  
Carriage Windows p29  
Model 674  
All colors  
Decorative Windows p28  
Ranch Windows p30

Recessed Long Panel  
Model 663  
All colors  
Decorative Windows p28  
Carriage Windows p29  
Model 673  
All colors  
Decorative Windows p28  
Ranch Windows p30
(Model 663 and 673 are not available in 24” sections)
Make a Statement.

The 600 Series combines the look of deep embossed wood grain with the strength and durability of heavy gauge galvanized steel for years of virtually maintenance free use without the worry of warping, cracking, or rotting. This series provides maximum energy efficiency with 1\(\frac{3}{8}\)˝ thick, CFC/HCF-free, polyurethane insulation that provides more than five times the insulating value of wood. Backed by a Limited Lifetime Warranty, the 600 Series is ideal in all climates and offers a full range of color and window options. Adding beauty and value to your home has never been so easy!

R-Value 13.45

A Full Thermal Break is used in the tongue-and-groove construction of all 600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

For more details on wood grain colors, see pg 22-23.
Flush
Model 2410/2410L*
Decorative Windows p28
Carrage Windows p29
Ranch Windows p30
TL Windows p30
Standard Windows p31

Ribbed Short Panel**
Model 2460/2460L*
Decorative Windows p28
Carrage Windows p29
Model 2472/2472L*
Decorative Windows p28
Ranch Windows p30
Model 2482/2482L*
Decorative Windows p28
Standard Windows p31

Recessed Short Panel**
Model 2461/2461L*
Decorative Windows p28
Carrage Windows p29
Model 2471/2471L*
Decorative Windows p28
Ranch Windows p30
Model 2481/2481L*
Decorative Windows p28
Standard Windows p31

Raised Ranch Panel
Model 2470/2470L*
Decorative Windows p28
Ranch Windows p30

Raised Standard Panel
Model 2480/2480L*
Decorative Windows p28
Standard Windows p31

*L indicates energy efficient insulated laminate back option
** indicates panel is not available in 18” sections

2460 in polar white
2470 in sahara tan with prairie windows
2460 in polar white with 6-pane windows, hinges and handles
Available Colors

Polar White
Almond
Sahara Tan
Sandstone
Brown

Superior Craftsmanship.

The 2400 Series is a high quality, low maintenance line of garage doors designed to add distinction to any home. Experience the look of deeply embossed wood grain with the strength and durability of 24 gauge galvanized steel. The 2400 Series offers the look of wood without the worry of warping, cracking, or rotting.

The 2400 Series carries a Limited Lifetime Warranty as well as a full range of options including glazing, pre-finished color, and window style. Also available is an upgrade to energy efficient insulation with the 2410L, 2460L, 2461L, 2470L and 2480L models. Adding beauty and value to your home has never been so easy!

Tongue-and-groove construction is used in the manufacturing of all 2400 series doors. The door shown includes optional polystyrene insulation panel. (exterior cross section view)
Available Colors

Polar White
Almond
Sahara Tan
Sandstone
Brown

Ribbed Short Panel**
Model 2560/2560L*
Decorative Windows p.28
Carriage Windows p.29
Model 2572/2572L*
Decorative Windows p.28
Ranch Windows p.30
Model 2592/2582L*
Decorative Windows p.28
Standard Windows p.31

Recessed Short Panel**
Model 2561/2561L*
Decorative Windows p.28
Carriage Windows p.29
Model 2571/2571L*
Decorative Windows p.28
Ranch Windows p.30
Model 2581/2581L*
Decorative Windows p.28
Standard Windows p.31

Raised Ranch Panel
Model 2570/2570L*
Decorative Windows p.28
Ranch Windows p.30

Raised Standard Panel
Model 2580/2580L*
Decorative Windows p.28
Standard Windows p.31

* L indicates energy efficient insulated laminate back option
** indicates panel is not available in 18” sections

2570 in polar white with sunset windows

2561 in almond with 6-pane windows
The 2500 Series is an attractive garage door line that combines the strength and durability of 25 gauge galvanized steel with the handsome appearance of natural wood grain. Built economically without sacrificing quality, the 2500 Series is an unmistakable value that will complement the appearance of any home.

The 2500 residential garage door series is engineered to offer beauty, practicality and affordability. An upgrade to energy efficient insulation is also available with the 2560L, 2561L, 2570L and 2580L models. As always, our doors are backed by a Limited Lifetime Warranty against rust through, warping or cracking.
• A vertical wood grain pattern on the panel and stile contrasting with a horizontal pattern on the rails creates the appearance of a real wood door.
• The pre-painted wood grain finish is baked on to ensure a durable, long lasting door, and feature a 10 year finish warranty.
• Built with 26 gauge galvanized steel that features a light stucco embossment.
• Available in all insulated steel models with a stamped panel.

**Available Bi-Directional Colors**

- Stucco Embossed American Walnut Bi-Directional
- Stucco Embossed English Oak Bi-Directional
- Stucco Embossed Mahogany Bi-Directional
- Stucco Embossed Ash Bi-Directional
The Beauty of Wood Without the Maintenance.

Haas Door’s wood grain doors are available in a baked on custom finish that gives you the exact appearance of real wood. Crafted from 26 gauge, galvanized steel, all of this beauty comes without the maintenance of wood or fiberglass and is covered by our Limited Lifetime and 10 Year Finish warranties.

American Walnut, English Oak, Ash and Mahogany are available on our 600, 700 and 2000 series residential doors. Uni-directional patterns are wood grain embossed. While bi-directional patterns have a light stucco embossment.

All four wood grain color options are also available in the American Tradition Series. These colors are wood grain embossed.

With the Haas Door Wood Collection, no one will know the difference unless you tell them.
Panel Options

Flush

V-Groove

Ribbed Short Panel

Recessed Short Panel

Ribbed Long Panel

Recessed Long Panel

Raised Ranch Panel

Raised Standard Panel

Sculptured Raised Panel

Steel Color Options

Bi-Directional Wood Grain

(not available in 2400 & 2500 series)

American Walnut Stucco Embossed

English Oak Stucco Embossed

Ash Stucco Embossed

Mahogany Stucco Embossed

Uni-Directional Wood Grain

(not available in 2400 & 2500 series)

American Walnut Wood Grain Embossed

English Oak Wood Grain Embossed

Ash Wood Grain Embossed

Mahogany Wood Grain Embossed

Premium

(not available in 2400 & 2500 series)

Trinar® White*

Trinar® Beige*

Trinar® Brown*

Carbon Black

Standard

Polar White

Almond

Sahara Tan

Sandstone

Brown

Gray

Bronze

Hunter Green

Charcoal

*Trinar® colors carry a 35 year finish warranty, making them ideal for projects that require lasting durability and beauty.

Due to the printing process, colors may vary. For the most accurate color match, see your Haas Door dealer for a metal color selector.
Wind Load

Haas garage doors are available in a wide range of design pressures for wind load requirements. Contact your local dealer for more information about wind load requirements in your area.

Advanced Paint System

All Haas garage doors include a three-tier, corrosion resistant protective finish with a polyurethane primer and a durable polyester finish coat on the interior and exterior. Haas Door's paint thickness is one of the highest in the industry.

Weather Seal

All Haas garage doors include a heavy vinyl bottom weather seal that seals out the elements and repels the most hostile weather conditions.

Accessories

Optional decorative hardware is available on most models.
SelectView Options

SelectView by Haas Door allows you to break out of the mold of a traditional garage door by placing windows in multiple patterns dependent on the window openings you desire. Whether you desire a modern take on a wood grain door or wish to match the window pattern to an entrance door, SelectView makes it easy to create a unique garage door window pattern to complement the style of your home or create a unique look.

Carriage House Options

- Add windows to a flush door to create a modern, custom look to fit your home or business.
- Available in Flush (10) models.
- Available with Decorative glass, Specialty glass & inserts.
- Largest glass window size - 39 7/16” x 13 7/16”.

TL Options

- Take the ordinary residential or commercial door to extraordinary.
- Available in Flush, V-Groove, and Ribbed Steel models.
- Commercial Ribbed Steel: 24” x 6” and 24” x 12” window sizes, black frame – All other series: 25” x 12” and 24” x 6” window sizes, large window frame matches door color.

Standard Options

- Mix windows & standard panels for a unique look.
- Available in Standard (80 & 90) stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 18 3/8” x 11 3/8” window size for 800, 2000, 700 and 600 Series – 17 3/8” x 11 3/8” window size for 2400, 2500 and Commercial Ribbed Steel Series.
**SelectView Options (continued)**

### Ranch Options

- Create curb appeal with windows and panels.
- Available in Ranch (70) stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 39 3/8” x 11 1/2” size window.

(Rossibilities shown below, many more available)

### Glass Options

#### Insulated

- Clear/Clear
- Aqua/Clear
- Rain/Clear
- Light Gray/Clear
- Dark Gray/Clear
- Bronze/Clear
- Clear/Frosted
- Aqua/Frosted
- Rain/Frosted
- Light Gray/Frosted
- Dark Gray/Frosted
- Bronze/Frosted
- Clear/Low-E
- Clear/Solar Ban
- Dark Gray/Dark Gray
- Obscure/Clear (Only RA)

#### Non-Insulated

- Clear
- Aqua
- Rain
- Light Gray
- Dark Gray
- Bronze
- Frosted
- Clear Lexan
- Obscure

### Additional Residential Aluminum Non-Insulated

- Wire
- Frosted Safety Laminate
- Clear Safety Laminate
- Reflective Bronze
Decorative Glass Window Options

Carriage House Series (not available in 18” sections)

Emerald
Modern Craft
Prairieview

Ranch Series

Emerald
Modern Craft
Prairieview

Standard Series

Emerald
Modern Craft
Prairieview
Window Options
Carriage House Series (not available in 18" sections)

5210
2010, 2060, 2061, 2063, 2064
3/4" Insulated Tempered

5710
710, 760, 761, 763, 764
610, 660, 661, 663, 664
1/2" Tempered
1/2" Insulated Tempered

2410, 2460, 2461
2560, 2561
1/8" Tempered

Ranch Series
5210, 5270
2010, 2070, 2071, 2072, 2073, 2074
1/2" Insulated - Clear/Clear, Aqua/Clear, Rain/Clear, Clear/Frosted, Aqua/Frosted, Rain/Frosted

5710, 5770
710, 770, 771, 772, 773, 774
610, 670, 671, 672, 673, 674
1/2" Insulated - Clear/Clear, Aqua/Clear, Rain/Clear, Clear/Frosted, Aqua/Frosted, Rain/Frosted

2410, 2470, 2471, 2472
2570, 2571, 2572
1/8" Tempered

Standard Series
5210, 5280
2010, 2080, 2081, 2082, 2090
1/2" Insulated - Clear/Clear, Aqua/Clear, Rain/Clear, Clear/Frosted, Aqua/Frosted, Rain/Frosted

5710, 5780
710, 780, 781, 782, 784
610, 680, 681, 682, 690
1/2" Insulated - Clear/Clear, Aqua/Clear, Rain/Clear, Clear/Frosted, Aqua/Frosted, Rain/Frosted

2410, 2480, 2481, 2482
2580, 2581, 2582
1/8" Tempered

Window Options
Carriage House Series (not available in 18" sections)
Window Options
Ranch Series

5210, 5270
2010, 2070, 2071, 2072, 2073, 2074
1/2” Insulated Tempered

5710, 5770
710, 770, 771, 772, 773, 774
610, 670, 671, 672, 673, 674
1/8” Tempered
1/2” Insulated Tempered

2410, 2470, 2471, 2472
2570, 2571, 2572
1/8” Tempered

Cascade

Cathedral

Colonial

Plain

Prairie

Sherwood

Sunburst

Sunset

TL Series

5210, 5212
2010, 2012
3/4” Insulated Tempered - Clear/Clear
Frame available in all door colors

5710, 5712
710, 712
610, 612
1/2” Insulated Tempered - Clear/Clear
Frame available only in Black

2410, 2410L
1/8” Tempered - Clear
Frame available only in Black

TL Lite (25” x 12”)

Small TL Lite (24” x 6”)

Window Options
Standard Series

5210, 5280
2010, 2080, 2081, 2082, 2090
1/2” Insulated Tempered

5710, 5780
710, 780, 781, 782, 790
610, 680, 681, 682, 690
1/8” DSB - Clear, Frosted
1/2” Insulated Tempered

2410, 2480, 2481, 2482
2580, 2581, 2582
1/8” DSB - Clear, Frosted

Cascade

Cathedral

Colonial

St. Edward
(not available in 2400
and 2500 series)
Note: Interior dividers
inside the glass are
only available in
sandstone and white.
Glass only available
Clear on Clear.

Plain

Prairie

Sherwood

Sunburst

Sunset

Sunset

Note: Interior dividers inside the glass are only available in sandstone and white. Glass only available Clear on Clear.
Haas Door is Committed to Quality.

As a member of the Door and Access Systems Manufacturers Association (DASMA), Haas Door is committed to industry standards for quality and safety. In addition to these guidelines, Haas Door has developed its own quality assurance procedures.

Each raw material used in the manufacturing process is inspected daily for quality assurance. Steel used on the inside and outside skins is checked for accuracy in thickness and finish. The insulation material, a high density CFC/HCFC-free polyurethane foam, is tested continuously on each production line to ensure that the correct density, blend of material, cure time and calculated R-values are achieved.

Samples of manufactured doors are tested for quality and durability. Doors are cycled tens of thousands of times to test the performance and endurance of the sections, hinges, springs, cables, rollers, bottom seals, and track. Strength is measured using two separate tests. Individual sections are subjected to a dead load test, and complete doors are wind load tested. This ensures that Haas garage doors will meet wind load requirements for building codes across the country.

Haas continues to perform testing outside of the manufacturing facility, as both prototype and current doors are installed in various locations and monitored for durability. External labs are also used to test specific components to ensure quality standards.

Quality people and quality products are what make Haas Door the best garage door manufacturer in the industry. Open the door to endless possibilities!
Environmental Responsibility

Haas Door Company manufactures all garage doors in the U.S. and is committed to providing quality products that are safe for our customers and to the environment. Haas garage doors are made from steel that contains 80% recycled material. A plastic thermal break, made with recycled materials, separates each door section to eliminate metal-to-metal contact and the transfer of temperature. Haas also uses CFC/HCFC-free polyurethane insulation, which results in some of the most energy-efficient doors on the market. Good for the environment and saves energy!

Haas Door has also implemented an ongoing improvement plan to gain efficiency and reduce waste, including a recycling program for scrap metal, cardboard and plastic. Many suppliers are regional, which minimizes fuel costs, and material packaging is reused or recycled whenever possible.